

Li₃V(MoO₄)₃: A New Material for Both Li Extraction and Insertion

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Besides topotactical Li insertion, Li deinsertion also is possible for the new potential electrode material Li₃V(MoO₄)₃, in contrast to isostructural Li₃Fe(MoO₄)₃. This new phase crystallizes in an orthorhombic NASICON-type structure with large channels along the crystallographic a-axis, which are half-filled by Li atoms. A reversible reduction of Li₃V(MoO₄)₃ occurs at 2.1 V, with the formation of isostructural $Li_4V(MoO_4)_3$, whereas an oxidation to $Li_2V(MoO_4)_3$ is found at 3.7 V, preserving the space-group symmetry. The first charge/discharge cycle differs significantly from the following ones. According to X-ray photoelectron spectroscopy (XPS) measurements, Li extraction is associated with vanadium oxidation ($V^{3+} \rightarrow V^{4+}$) and Li intercalation is accompanied mainly by molybdenum reduction ($Mo^{6+} \rightarrow Mo^{5+}$), but also is partially associated with vanadium reduction ($V^{3+} \rightarrow V^{2+}$). In situ synchrotron diffraction on a Li_xV(MoO₄)₃ cathode with $x \approx 3$ during the first discharge/charge cycle revealed a monotonous increase of the lattice volume and of the lattice parameter a during Li insertion from x = 3 to x = 3.5, but a multiphase mechanism for $3.5 \le x \le 4$. At $x \le 2.95$, a monotonous decrease of the lattice volume was observed. The paramagnetic moments of $\text{Li}_x V(\text{MoO}_4)_3$ (x = 2, 3, 4) are smaller than the theoretical values, calculated for spin-only contributions from V^{4+} , V^{3+} , and V^{2+} , respectively, which might indicate the partially delocalized character of the V valence electrons.

Introduction

Complex Li,V-containing phosphates with NASICON structure have been intensively studied for a long time as lithium storage materials, because of the presence of large channels in the structure, which are sufficient for good Liion mobility, and the ability of V ions to adopt different oxidation states from +2 to +5. The insertion/extraction of Li in such compounds is often topochemically between isostructural end-members. For example, lithium extraction from Li₃V₂(PO₄)₃ with LiV₂(PO₄)₃ formation occurs at a potential of $\sim 3.8 \text{ V}$ vs Li⁺/Li and corresponds to the highest value for polyanionic frameworks with theoretical discharge capacity of ~130 mA h/g. The complex molybdenum oxides $Li_2M_2(MoO_4)_3$ and $Li_3M(MoO_4)_3$ (M = Fe, Co, Ni) are isostructural and attracted recently attention, because of their ability for reversible Li insertion.²⁻⁶

For M, a 3d-transition-metal Li deinsertion and Li insertion is accompanied by a $M^{2+} \leftrightarrow M^{3+}$ oxidation—reduction reaction. A detailed electrochemical investigation of Li intercalation into Li₃Fe(MoO₄)₃ demonstrated a reversible process at 2.4 V with Li₄Fe(MoO₄)₃ formation and the existence of Fe²⁺. In situ synchrotron diffraction showed a complex Li intercalation mechanism with the formation of an intermediate phase.³ At lower voltages, an irreversible process with a reduction of Mo ions was observed. Li₂Co₂-(MoO₄)₃ and Li₂Ni₂(MoO₄)₃ are promising candidates for high-voltage cathodes with an open-cell voltage of ca. 4.9 V

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They crystallize also in a NASICON-type structure, which was first described for the Na, Co-containing molybdate with NaCo_{2,31}(MoO₄)₃ stoichiometry. There are large channels along one crystallographic axis in the structure, which are occupied by either only Li atoms as in the case of $Li_3M(MoO_4)_3$ or by Li and M atoms as for $Li_2M_2(MoO_4)_3$. The structural similarity of Li₂M₂(MoO₄)₃ and Li₃M-(MoO₄)₃ can be described as a heterovalent replacement $\text{Li}_2\text{M}_2(\text{MoO}_4)_3 \rightarrow \text{Li}_2(\text{Li},\text{M})(\text{MoO}_4)_3 \rightarrow \text{Li}_3\text{M}(\text{MoO}_4)_3$. The room-temperature ionic conductivity of Li₃Cr(MoO₄)₃, with only Li ions in the channels, is higher than for the isostructural compound Li₂Mg₂(MoO₄)₃, despite the same ionic conductivities of both compounds at elevated temperatures.⁸

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vs Li⁺/Li for Co⁵ and for Ni.⁶ Li₂M₂(MoO₄)₃ can also be obtained by Li intercalation into the ternary lithiumfree molybdates M₂(MoO₄)₃ with sufficient space in the structure. 9,10

Reversible electrochemical intercalation/extraction was observed for $\text{Li}_x\text{Fe}_2(\text{MoO}_4)_3$ for $0 \le x \le 1.7$. This range corresponds to changes of the Fe oxidation state from +3 to +2.15. The accompanied phase transition leads to a metastable Li₂Fe₂(MoO₄)₃ phase isostructural to the high-temperature modification of Fe₂(MoO₄)₃, which transforms into the NASICON-type structure at elevated temperature.9

Li insertion was also performed into Co₂(MoO₄)₃: more than 2 Li atoms per formula unit can be intercalated at 2.6 V, corresponding to a reduction from Co³⁺ to Co²⁺, and at 2.2 V, assigned to a reduction of Mo⁶⁺. A detailed investigation of the crystal structures of the involved phases during insertion is still lacking. 10 The reduction of Mo⁶⁺ in a NASICON-type structure seems to be irreversible in the most cases, perhaps caused by an instability of Mo⁵⁺ or Mo⁴⁺ in tetrahedral oxygen coordination.^{9,10} In contrast, the recently investigated Li₄-Mo₅O₁₇ phase¹¹ with MoO₆ octahedra only can insert eight Li ions reversibly and topotactically.

In the Li-Ti-Mo-O system, a new compound with Ti⁴⁺, Li₃Ti_{0.75}(MoO₄)₃ with the same NASICON-type structure and vacancies in $(\Box, Li, Ti)O_6$ -octahedra (4c site)for Li and Ti), was recently prepared. 12 The mixed occupation of oxygen octahedra by Li⁺ and Ti⁴⁺ is rather surprising, considering the very different charges of both cations, and indicates a pronounced stability of this structure type against Li extraction/insertion and accompanied valence changes.

The $\text{Li}_x \text{V}_v(\text{MoO}_4)_3$ system represents an interesting potential material for Li intercalation, because of the possibility for changes in the vanadium oxidation state from +4 to +2 in octahedral coordination. This allows the Mo⁶⁺ oxidation state to be preserved during Li insertion/deinsertion and, hereby, to avoid instabilities, which would result from lower oxidation states of Mo in tetrahedral coordination.

Experimental Section

1. Synthesis and Chemical Analysis. $Li_xV(MoO_4)_3$ (x = 3) powder was prepared from stoichiometric mixtures of Li₂MoO₄ (Alfa Aesar, 99%), MoO₃ (Alfa Aesar, 99.95%), and V₂O₃ (Alfa Aesar, 99.99%) in an argon atmosphere or in evacuated and sealed silica tubes at 813 K for 30 h. Single crystals of Li₃V-(MoO₄)₃ for X-ray single crystal analysis were obtained from the synthesis of Li₃V(MoO₄)₃ at 1023 K in argon. The lithium content in $Li_xV(MoO_4)_3$ was varied between x = 2 and x = 4by two different methods: (1) a chemical reaction at ambient

temperature under an argon atmosphere^{11,13} between Li₃V-(MoO₄)₃ powder and either nitronium hexafluorophosphate (NO₂PF₆) in an acetonitrile medium as an oxidizing agent or *n*-butyllithium (LiC₄H₉) in *n*-heptane as a reducing agent or (2) in electrochemical cells. After syntheses, $\text{Li}_2V(\text{MoO}_4)_3$ and $Li_4V(MoO_4)_3$ were washed with acetonitrile or *n*-heptane, respectively, to remove traces of unreacted agents and dried under vacuum at room temperature. All attemps to synthesize Li₂V-(MoO₄)₃ and Li₄V(MoO₄)₃ in quartz tubes gave a multiphase mixture of complex Li, Mo- and Li, V-oxides. The amounts of lithium, vanadium, and molybdenum in all prepared LixV-(MoO₄)₃ compounds were determined quantitatively by the inductively coupled plasma-optical emission spectroscopy (ICP-OES) method (IRIS Intrepid II XUV, Thermo Fisher) using a 3:1 mixture of HCl (37%, p.a. Fa. Merck) and HNO₃ (65%, p.a. Fa. Merck) for dissolving the samples.

- 2. Crystal Structure Determination and Phase Analysis. The crystal structure of Li₃V(MoO₄)₃ was solved by single-crystal X-ray diffraction using the Xcalibur system from Oxford Diffraction. The software packages SHELXS¹⁴ and SHELXL¹⁵ were used for structure solution and refinement as included in X-STEP32.¹⁶ A combined empirical absorption correction with frame scaling was applied, using the SCALE3 ABSPACK command in Crysalis Red. 17 Phase analysis and determination of cell parameters of Li_xV(MoO₄)₃ at room temperature were performed using powder X-ray diffraction (XRD) with a STOE STADI P diffractometer (Mo-K α_1 radiation, $\lambda = 0.7093$ Å) in transmission mode. Phase analyses of Li_xV(MoO₄)₃ materials after electrochemical treatments were performed without any contact with air.
- 3. Thermal Analysis. The thermal behavior of synthesized $Li_2V(MoO_4)_3$, $Li_3V(MoO_4)_3$ and $Li_4V(MoO_4)_3$ compounds was investigated in a Model STA 449 apparatus (Netzsch, Selb, Germany), with respect to their phase reaction. Approximately 25 mg of powder was heated with the scan rate of 20 K/min in an alumina crucible from room temperature up to ~1070 K in a flowing argon atmosphere.
- 4. Electrochemical Characterization. Electrochemical studies on Li_xV(MoO₄)₃ cathode materials were performed with a multichannel potentiostatic-galvanostatic system VMP3 (Perkin-Elmer Instruments, Eden Prairie, MN) in standard Swageloktype cells with metallic lithium as the anode material. For the positive electrode, a mixture of Li_xV(MoO₄)₃, carbon black, and poly(vinylidene fluoride) (PVDF) as a polymer binder in an 80:10:10 weight ratio was pressed onto 8-mm-diameter aluminum meshs and dried under vacuum at 100 °C. A 1 M solution of LiPF₆ in a mixture of ethylene carbonate (EC) and dimethylcarbonate (DMC) (1:1 v/v) was used as an electrolyte. The cells were assembled in an argon-filled glovebox with H₂O and O₂ contents of < 1 ppm.
- 5. In Situ Structural Investigations during Li Insertion and **Extraction.** In situ X-ray synchrotron diffraction measurements were performed at a synchrotron facility (HASYLAB/DESY, Hamburg, Germany, at beamline B2)¹⁸ in transmission mode,

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using the OBI on-site readable image-plate detector¹⁹ and a cell connected to a VMP multichannel galvanostat.²⁰ Data were collected in steps of 0.004° over the 2θ range of $4^{\circ}-55^{\circ}$; a wavelength of 0.65110(1) Å was determined from the positions of eight reflections from LaB₆ reference material.

To characterize the starting material $Li_xV(MoO_4)_3$, a pattern was recorded before the electrochemical process was started. The cell was then successively charged and discharged in galvanostatic mode at a constant current, corresponding to the intercalation or deintercalation of one Li atom per formula unit over a period of 10 h (C/10). All diffraction patterns have been analyzed using the software package WinPLOTR.²¹ The sequential design of the in situ cell requires phase-specific sample shifts during Rietveld refinements. 20 The aluminum foil, as the current collector on the cathode side, served as an internal standard during the measurements, and the refined lattice parameter of aluminum provided an independent control of the reliability of the obtained model parameters.

6. X-ray Photoelectron Spectroscopy (XPS). X-ray photoelectron spectroscopy (XPS) was applied to as-prepared Li₃V-(MoO₄)₃ and to the products after electrochemical Li insertion or extraction. A PHI Model 5600 CI system with an Al Ka 350 W monochromatized X-ray source and a hemispherical analyzer at a pass energy of 29 eV were used. Two cells with pellets of the same cathode mixture consisting of $Li_3V(MoO_4)_3$, carbon black, and PVDF with a mass of ~30 mg were charged and discharged with a C/10 rate to 4.9 V ($x \approx 2$) and 1.7 V (x = 4) and immediately disassembled. To remove LiPF₆ from the surface, the pellets were washed with DMC and scraped. During XPS measurements, when necessary, surface charging was minimized by means of a low-energy electron flood gun. The system base pressure was $\sim 10^{-9}$ mbar. The binding-energy scale was calibrated from minor carbon contaminations using the C 1s peak at 284.8 eV.

7. Magnetic Measurements. Magnetic properties of Li_xV(MoO₄)₃ (x = 2, 3, and 4) have been studied with a superconducting quantum interference device (SQUID) from Quantum Design. Measurements were performed in field-cooled and zero-field cooled mode in the temperature range of 1.8–350 K and with an external magnetic field strength of 500 G.

Results and Discussion

1. Synthesis and Sample Characterization. Browncolored single-phase samples of Li₃V(MoO₄)₃ were obtained either in evacuated sealed silica tubes or in an argon flow at 813 K. At lower synthesis temperature (753-773 K), triclinic Li₄Mo₅O₁₇²² was detected as a second phase, and its amount decreased with increasing temperature. A powder diffraction pattern of Li₃V(MoO₄)₃ is presented in Figure 1. All reflections can be explained based on the *Pnma* space group with lattice parameters a = 5.0785(2) Å, $b = 10.4401(3) \text{ Å}, c = 17.5144(5) \text{ Å}, V = 928.63(5) \text{ Å}^3,$ Z = 4 as a Li₃Cr(MoO₄)₃ isotype.²⁵

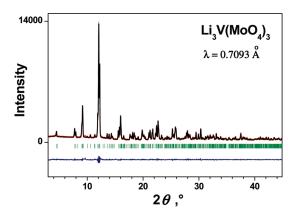


Figure 1. Measured and calculated powder diffraction pattern for Li₃V- $(MoO_4)_3$, together with the difference curve $(Mo K\alpha_1 \text{ radiation})$.

Single-phase samples of Li₄V(MoO₄)₃ with black color were prepared through the reaction of stoichiometric amounts (1:1) of Li₃V(MoO₄)₃ and LiC₄H₉ solution in *n*-heptane during 24 h, and its composition was confirmed by chemical analysis. No additional reflections were detected in the X-ray diffraction (XRD) pattern of Li₄V-(MoO₄)₃, and the crystal structure is well-described, based on the same space group as Li₃V(MoO₄)₃ with the lattice parameters a = 5.0915(2) Å, b = 10.4497(3) Å, c = 17.5401(5) Å, $V = 933.21(5) \text{ Å}^3$, and also Z = 4. The additionally inserted Li ions are clearly reflected by the expanded unit cell volume, but cannot be localized reliably during Rietveld refinement, because of the low scattering cross section of Li ions for X-rays. An excess of LiC₄H₉ and a longer reaction period led to a partial decomposition of Li₃V(MoO₄)₃ into Li₂MoO₄ and an unknown phase with cubic VO-type structure. Yellow-brown Li₂V(MoO₄)₃ was obtained without any impurity phase from the reaction between Li₃V-(MoO₄)₃ and NO₂PF₆ in a molar ratio of 1:1. An excess of NO₂PF₆ led also to a phase decomposition: an analysis of the reaction products revealed the presence of $Li_xV(MoO_4)_3$ and Li₄Mo₅O₁₇. The lattice parameters of Li₂V(MoO₄)₃ are significantly smaller than those of $Li_3V(MoO_4)_3$: a =5.0584(3) Å, b = 10.4330(4) Å, c = 17.4328(7) Å, V =920.01(7) \mathring{A}^3 .

The differential thermal analysis (DTA) curves of Li_xV- $(MoO_4)_3$ (x = 2, 3, and 4) show a decreasing of the thermal stability from x = 3 to x = 4 and x = 2 (see Figure 2). For Li₃V(MoO₄)₃, the melting temperature, accompanied by an endothermic signal at 903 K, and the crystallization temperature at 877 K were measured. The two endothermic signals during the heating of Li₄V(MoO₄)₃ may be interpreted as decomposition of the compound and the melting process, at ~882 and 897 K, respectively. This was verified by XRD analysis of the Li₄V(MoO₄)₃ sample, which was heated in argon up to 990 K during 2 h and cooled to room temperature. Afterward, the presence of Li₂MoO₄, together

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Figure 2. DTA data for $\text{Li}_x V(\text{MoO}_4)_3$ (x=2,3,4): the phase with x=2 was obtained through the reaction of $\text{Li}_3 V(\text{MoO}_4)_3$ with $\text{NO}_2 PF_6$, and the phase with x=4 was obtained through the reaction of $\text{Li}_3 V(\text{MoO}_4)_3$ with $n\text{-LiC}_4 H_9$.

Table 1. Details of X-ray Single-Crystal Data Collection and Structure Refinement of $\text{Li}_3V(\text{MoO}_4)_3$

Rememen	11 01 213 (111004)3
Crystal Data	
chemical formula	$Li_3VMo_3O_{12}$
formula weight	551.58
crystal system	orthorhombic
space group	Pnma
unit-cell dimensions	a = 5.0575(4) Å,
	b = 10.4562(10) Å,
	c = 17.5105(17) Å
cell volume	$925.99(15) \text{ Å}^3$
Z	4
calculated density	3.956 g/cm^3
temperature	299(2) K
crystal form, color	prism, brown
crystal size	$0.240 \text{ mm} \times 0.085 \text{ mm} \times 0.065 \text{ mm}$
Data Collection	0.0.17:00 1/.11
diffractometer	Oxford Diffraction Xcalibur;
	single-crystal X-ray diffractometer
data collection method	with sapphire CCD detector rotation method data acquisition
data concensii memod	using ω and φ scans (s)
radiation type	Mo K α ($\lambda = 0.71073 \text{ Å}$)
absorption coefficient	5.009 mm ⁻¹
F(000)	1016
2θ range for data collection	2.27°-28.18°
ranges of h, k, l	$-6 \le h \le 5, -13 \le k \le 10,$
	$-18 \le l \le 23$
reflections collected/unique	3160/1096 [$R(int) = 0.0272$]
completeness to $\theta = 28.18^{\circ}$	91.0%
Refinement	
refinement method	full-matrix
	least-squares on F^2
number of data	1096
number of restraints	0
number of parameters	97
goodness-of-fit on F^2	1.133
final R indices $[I > 2 \text{sigma}(I)]$	$R_1 = 0.0248, wR_2 = 0.0757$
R indices (all data) extinction coefficient	$R_1 = 0.0282, wR_2 = 0.0775$ 0.0058(5)
largest diff. peak and hole	1.096 and -1.200 e/Å^3
iargest unit. peak and note	1.030 and -1.200 c/A

with an unknown phase, as major products and Li_xV - $(\text{MoO}_4)_3$ as a minor phase was detected. A broad exothermic peak at ~884 K corresponds to the crystallization of $\text{Li}_4\text{V}(\text{MoO}_4)_3$. XRD analysis of $\text{Li}_3\text{V}(\text{MoO}_4)_3$ after the same heat treatment revealed practically pure $\text{Li}_3\text{V}(\text{MoO}_4)_3$. For $\text{Li}_2\text{V}(\text{MoO}_4)_3$, prepared through the reaction of $\text{Li}_3\text{V}(\text{MoO}_4)_3$ with NO_2PF_6 , two endothermic signals during heating at 832 and 857 K also correspond to phase decomposition and melting. XRD analysis of $\text{Li}_2\text{V}(\text{MoO}_4)_3$

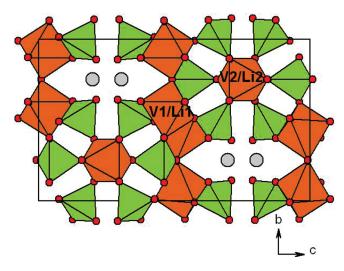


Figure 3. Crystal structure of $\text{Li}_3\text{V}(\text{MoO}_4)_3$, view on the bc-plane. Coordination polyhedra for V and some Li atoms are octahedra; other Li atoms (as gray spheres) are situated in channels with larger Li–O distances.

Table 2. Positional Parameters and Equivalent Isotropic Displacement Parameters for $\text{Li}_3V(\text{MoO}_4)_3$

atom	site	Х	У	z	$U_{\rm iso}(\mathring{\rm A}^2)$	occupancy
Mo(1)	4 <i>c</i>	0.2213(1)	-0.25	0.0574(1)	0.0011(1)	1
Mo(2)	8d	0.2784(1)	-0.0262(1)	-0.1562(1)	0.0011(1)	1
V(1)	4c	0.6097(4)	0.25	-0.2495(1)	0.0016(1)	0.44(1)
Li(1)	4c	0.6097(4)	0.25	-0.2495(1)	0.0016(1)	0.56(1)
V(2)	8d	0.7532(3)	-0.0710(2)	-0.0256(1)	0.0013(1)	0.30(1)
Li(2)	8d	0.7532(3)	-0.0710(2)	-0.0256(1)	0.0013(1)	0.70(1)
Li(3)	4c	0.7490(20)	-0.25	-0.1960	0.0025(2)	1
O(1)	8d	0.3580(6)	0.1187(3)	-0.2052(2)	0.0016(1)	1
O(2)	8d	0.0809(6)	-0.1225(3)	-0.2129(2)	0.0021(1)	1
O(3)	8d	0.5607(6)	-0.1128(3)	-0.1260(2)	0.0017(1)	1
O(4)	8d	0.4219(5)	-0.1159(3)	0.0374(2)	0.0018(1)	1
O(5)	4c	0.1388(9)	-0.25	0.1555(2)	0.0018(1)	1
O(6)	8d	0.0798(6)	0.0103(3)	-0.0747(2)	0.0017(1)	1
O(7)	4c	-0.0562(8)	-0.25	-0.0056(2)	0.0017(1)	1

after DTA measurements showed the presence of complex V,Mo- and Li,V-containing oxides as major phases.

2. Crystal Structure Determination. According to the single-crystal X-ray diffraction data (see Table 1), $\text{Li}_3\text{V}(\text{MoO}_4)_3$ is isostructural to $\text{NaCo}_{2.31}(\text{MoO}_4)_3$. From a structural point of view, the composition $\text{Li}_3\text{V}(\text{MoO}_4)_3$ can be better described as $AB_2\text{C}(\text{MoO}_4)_3$ with $A = \text{V}_{0.44}\text{Li}_{0.56}$, $B = \text{V}_{0.30}\text{Li}_{0.70}$, and C = Li.

In the structure, there are two types of (Li,V)-octahedra: infinite chains of face-sharing AO₆ along the [100] axis (metals on the 4c site) and networks of corner- and edge-sharing BO₆ parallel to the (001) plane with a metal on the 8d site (see Figure 3; details regarding the position parameters of Li₃V(MoO₄)₃ are given in Table 2). The isolated MoO₄ tetrahedra connect networks and chains via corners into a pseudo-hexagonal framework with channels parallel to [100], which are occupied only by Li atoms. The average Li-O distances are 2.044(4) Å and 2.084(4) Å for mixed (Li,V)O₆ octahedra and 2.175(9) Å for Li atoms in the channels (Figure 3) for LiO₆ trigonal prisms. Li atoms in channels occupy only 4c positions, forming so-called "ordering" in the structure with half-filled channels.

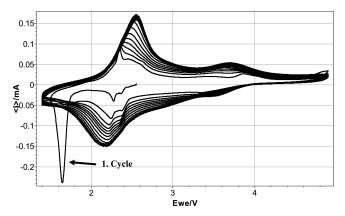


Figure 4. Cyclic voltammetry curves at a voltage sweep rate of 0.1 mV/s for $\text{Li}_3 \text{V}(\text{MoO}_4)_3$.

3. Electrochemical Behavior of Li₃V(MoO₄)₃. 3.1. Cyclic Voltammetry (CV) Measurements. Some reduction and oxidation processes were registered during cyclic voltammetry measurements of the electrochemical cell with Li₃V(MoO₄)₃ cathode, cycled with a voltage sweep rate of 0.1 mV/s between 1.4 V and 4.9 V (see Figure 4). Different electrochemical behavior was observed during the first and following discharge cycles: a strong reduction peak was detected at \sim 1.7 V in the first cycle, which has completely disappeared in the third one (Figure 4). For all cycles, three reproducible oxidation reduction processes, corresponding to the insertion and extraction of Li atoms, were observed. From two reduction peaks at 2.3–2.4 V and from two oxidation peaks at 2.3–2.5 V, one can conclude a two-step process of Li insertion/ deinsertion in $Li_3V(MoO_4)_3$ with $Li_{3+x}V(MoO_4)_3$ formation. Li deinsertion from Li₃V(MoO₄)₃ forming Li_{3-x}V- $(MoO_4)_3$ is also reversible and occurs at 3.7 V.

3.2. Galvanostatic Cycling with Potential Limitation (GCPL). Galvanostatic experiments with a C/10 rate showed that about two Li atoms can be reversibly inserted and deinserted in Li_xV(MoO₄)₃ between 1.5 and 4.5 V (see Figure 5a). The first charge is quite different from the next ones, having three pronounced plateaus at 2.2, 2.3, and 1.7 V, which are smoothed or disappear in the successive ones. XRD patterns from the cathode materials after the first cycle and after 30 cycles, respectively, are very similar and reveal, besides Li_xV(MoO₄)₃ (90% w/w), the presence of cubic "Li_{3.2}Mo_{0.8}O₄" (6%) (a = 4.1675(5) Å, $Fm\overline{3}m$) and trigonal Li₂MoO₄ (4% w/w) (a = 14.339(2) Å, c = 9.568(2) Å, $R\overline{3}$). Therefore, the formation of "Li_{3.2}Mo_{0.8}O₄" and Li₂-MoO₄ seems to occur already primarily in the first cycle. Ex situ structure investigation of the Li₃V(MoO₄)₃ cathode material after cell discharge down to 1.6 V and an immediate disassembling of the cell under an argon atmosphere in a glovebox confirmed the formation of "Li_{3.2}Mo_{0.8}O₄" during the first discharge cycle (see Figure 6). The reflections of Li_{3,2}Mo_{0,8}O₄ disappeared when the cell was discharged down to 1.5 V in the first cycle and left in open circuit voltage (OCV) mode for 12 h. The cell voltage increased up to 2.2 V, which corresponds to the initial voltage of Li₄V-(MoO₄)₃ cathode material, obtained through the reaction with n-LiC₄H₉. The actual composition of the "Li_{3,2}-Mo_{0.8}O₄"-like phase with a cubic rocksalt-type structure

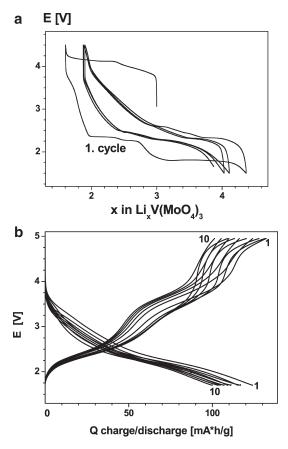


Figure 5. Galvanostatic cycling of $\text{Li}_3V(\text{MoO}_4)_3/\text{Li}$ cells between (a) 4.4 and 1.6 V (C/10) and (b) 4.9 and 1.8 V (C/10). In panel (a), the first charge cycle is different from the following ones and reflects a conditioning process of the material.

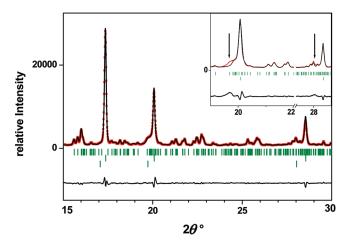


Figure 6. Section of the XRD pattern of $\text{Li}_x V(\text{MoO}_4)_3$ material, discharged down to 1.6 V; observed and calculated profiles, together with their difference curve, are shown. Tick marks represent from top to bottom the positions of reflections for orthorhombic $\text{Li}_x V(\text{MoO}_4)_3$, Al from the aluminum mesh, and cubic " $\text{Li}_{3.2} \text{Mo}_{0.8} \text{O}_4$ ". The inset shows results of a Rietveld refinement for a two-phase model, including only $\text{Li}_x V(\text{MoO}_4)_3$ and Al contributions, demonstrating the presence of a third crystalline phase.

is not clear. According to the structural model, ²⁷ Li and Mo are randomly distributed on the same crystallographic site and have an octahedral coordination of O atoms. In the "Li_{3.2}Mo_{0.8}O₄"-like phase, formed after the galvanostatic cycling, V atoms could also be partially

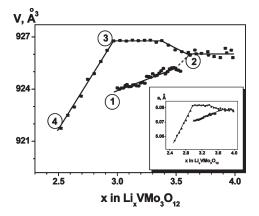


Figure 7. In situ synchrotron diffraction experiment on $\text{Li}_3V(\text{MoO}_4)_3$ as cathode material in an electrochemical test cell during CCPL at C/10. Left: the cell was at first discharged down to 1.7 V and then was charged up to 4.5 V. Right: dependence of the lattice volume of $\text{Li}_xV(\text{MoO}_4)_3$ on lithium content during galvanostatic cycling. Detailed structural data for points 1–4 are presented in Table 3.

included in the structure, which can reflect the slightly larger lattice parameter, in comparison with Li_{3.2}- $Mo_{0.8}O_4$ (a = 4.14 Å).²⁷

The appearance of a second phase with a rocksalt-type structure and a cell parameter $a=4.15\,\text{Å}$ was also detected after the reaction between Fe₂(MoO₄)₃ and an excess of $n\text{-LiC}_4\text{H}_9$, leading to x>2 in Li_xFe(MoO₄)₃:⁹ the authors proposed an existence of a solid solution between Fe_{1- δ}O and Li₂MoO₃. More-complicated behavior during cell discharge was registered for Li₃Fe(MoO₄)₃:³ XRD data of Li₃Fe(MoO₄)₃ cathode material discharged down to 1 V revealed a complete decomposition of the NASICON-type structure of Li₃Fe(MoO₄)₃ into cubic Li_{2y}Mo(IV)Fe-(II)₂O_{2+3y} ($a=4.15\,\text{Å}$) with a rocksalt-type structure and amorphous lithium molybdate Li_{8-2y}Mo(IV)_{3-y}O_{10-3y}, which transforms to Li₂MoO₄ after exposure to air.

 $\text{Li}_{8-2y}\text{Mo}(\text{IV})_{3-y}\text{O}_{10-3y}$ should be responsible for reversible Li insertion/deinsertion during the cell cycling between 4 V and 1 V, that corresponds to the insertion of three Li⁺ ions ² at an average voltage of \sim 2 V.

It was also shown² that a test cell with isostructural $\text{Li}_{3+x}\text{Fe}(\text{MoO}_4)_3$ cathode material can be reversibly cycled in the voltage window of 3–1.6 V with a large plateau at 2.4 V, corresponding to the iron reduction $\text{Fe}^{3+} \Rightarrow \text{Fe}^{2+}$. Upon lithium insertion in the compositional range $0 \le x \le 1$ two two-phase regions were detected between x = 0 and x = 0.75, and x = 0.75 and x = 1.0. The crystal structures of single-phase $\text{Li}_x\text{Fe}(\text{MoO}_4)_3$ (x = 0.75, 1) are derived from the one of $\text{Li}_3\text{Fe}(\text{MoO}_4)_3$ by completely filling the channels along the *a*-axis successively.

In the case of $\text{Li}_3 V(\text{MoO}_4)_3$ the plateau at 1.7 V could correspond to the reduction of vanadium $V^{3+} \rightarrow V^{2+}$ as observed for example for the discharge of NASICON-type $\text{Li}_3 V_2(\text{PO}_4)_3$ at 1.7 V,¹ or to the reduction of molybdenum $\text{Mo}^{6+} \rightarrow \text{Mo}^{5+}$. Although a small amount of a rocksalt-type phase appears during cell discharge, it does not seem to contribute significantly to electrochemical

reduction, because this phase disappears or becomes amorphous during charging, while the NASICON-type $\text{Li}_x V(\text{MoO}_4)_3$ is still observed after 30 cycles over the voltage range from 4.8 V to 1.6 V.

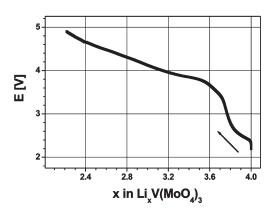
The reflections from the $\text{Li}_3\text{V}(\text{MoO}_4)_3$ cathode material after cycling are much broader in comparison with the pristine material, which indicates a smaller average crystallite size of 160 nm instead of several μm in pristine $\text{Li}_3\text{V}(\text{MoO}_4)_3$. The capacity loss during cycling (Figure 5b) could be attributed to poorer electronic and ionic conductivity, because of a contact loss caused by the ongoing breaking of crystallites.

4. In Situ Synchrotron Diffraction. Two compositions, $Li_3V(MoO_4)_3$ and $Li_4V(MoO_4)_3$, were taken for detailed structural investigations upon Li insertion and deinsertion. The electrochemical cell with Li₃V(MoO₄)₃ was first discharged down to 1.7 V with a C/10 rate, which corresponds to the insertion of one Li per formula unit and then charged up to 4.5 V, corresponding to a total lithium content of \sim 2.6 (see Figure 7). The electrochemical cell with Li₄V(MoO₄)₃ was charged up to 4.9 V with a C/10 rate, which led to a decrease in the lithium content down to x = 2.3 (see Figure 8). All observed reflections during Li insertion/extraction in the first cycle are wellexplained by the presence of Li_xV(MoO₄)₃, Li₂MoO₄, and "Li_{3.2}Mo_{0.8}O₄". The evolutions of cell volume and unit-cell parameters a and c with lithium content are very similar (Figure 7) and can be explained by the scheme of Li insertion/deinsertion into the channels along the a-axis within the $\text{Li}_x V(\text{MoO}_4)_3$ structure (see Figure 9).

A monotonous increase of the unit cell volume and the a and c lattice parameters was observed up to a lithium content of x=3.5 per formula unit, confirming a topotactic single-phase mechanism for Li insertion. (See Figure 10.) Additional reflections from "Li_{3.2}Mo_{0.8}O₄" appeared for higher lithium contents, while the lattice parameters of Li_xV(MoO₄)₃ did not change anymore significantly (see Figure 7). A multiphase mechanism is indicated, supported by the long plateau at 1.7 V (Figure 7, left): either the formation of structurally related phases Li_xV(MoO₄)₃ with very similar lattice parameters

⁽²⁶⁾ Panin, R. V.; Schpanchenko, R. V.; Mironov, A. V.; Velikodny, Y. A.; Antipov, E. V.; Hadermann, J.; Tarnopolsky, V. A.; Yaroslavtsev, A. B.; Kaul, E. E.; Geibel, C. Chem. Mater. 2004, 16, 1048–1055.

⁽²⁷⁾ Blasse, G. Z. Anorg. Allg. Chem. 1964, 331, 44–50.



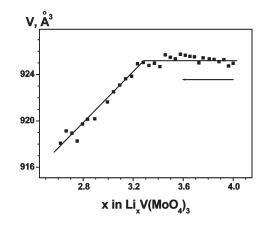


Figure 8. In situ synchrotron diffraction experiment on $\text{Li}_4\text{V}(\text{MoO}_4)_3$, obtained from the chemical reaction of $\text{Li}_3\text{V}(\text{MoO}_4)_3$ with LiC_4H_9 , in an electrochemical test cell during cell charge up to 4.9 V at C/10 (left). Right: dependence of lattice volume of $\text{Li}_x\text{V}(\text{MoO}_4)_3$ on lithium content during cell charge.

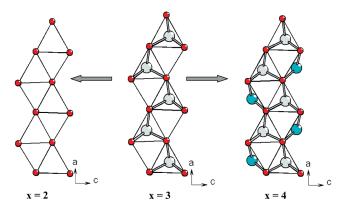


Figure 9. Scheme of Li insertion/deinsertion into channels along the α -axis in the Li_xV(MoO₄)₃ structure.

but a different distribution of lithium, as in the case of Li₃Fe- $(MoO_4)_3$, or the partial decomposition of $Li_rV(MoO_4)_3$ into a cubic Li,(V),Mo-oxide and Li₂MoO₄. It is rather improbable that Li₂MoO₄ intercalates Li atoms in the channels, because, according to the work in ref 28, a lithiation of Li_2MoO_4 was first observed at < 1 V and it is not accompanied by the formation of a distinct plateau. The reflections of "Li_{3.2}Mo_{0.8}O₄" disappeared again during the following Li deinsertion below $x \approx 3$. A plateau in the unitcell volume versus lithium content was observed during the charge of a test cell with a cathode either from Li₃V(MoO₄)₃ after discharge to x = 4 or from $Li_4V(MoO_4)_3$ material obtained from the reaction with LiC₄H₉, which indicates a two-phase mechanism of lithium extraction in the region from $x \approx 4$ down to $x \approx 3$. These mechanisms are supported by the observed hysteresis between states 1 and 2 on one hand and states 2 and 3 on the other (see Figure 7, right). The first process is a topotactic Li insertion with a one-phase mechanism, but the Li extraction occurs via a two-phase mechanism.

Li insertion/deinsertion in $\text{Li}_x V(\text{MoO}_4)_3$ must affect interatomic distances and polyhedral distortions in Li,VO₆ octahedra and MoO₄ tetrahedra. The average interatomic distances and polyhedral distortions, defined as $\eta = [d(\text{M}-\text{O})_{\text{max}} - d(\text{M}-\text{O})_{\text{min}}]/\overline{d(\text{M}-\text{O})}$, are presented



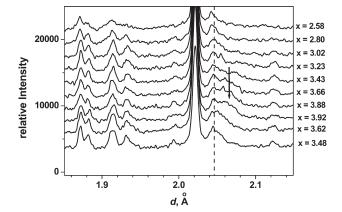


Figure 10. Section of the in situ synchrotron powder diffraction patterns $(\lambda = 0.65110(1) \text{ Å})$ of $\text{Li}_x \text{V}(\text{MoO}_4)_3$ during Li intercalation (from x = 3.48 to x = 3.92) and deintercalation (down to x = 2.58). Between x = 3.62 and x = 3.02, a reflection at d = 2.045 Å indicates the formation of a new phase, which disappears again at lower x values. Higher-quality ex situ data revealed that this intermediate phase is in good agreement with a cubic "Li_{3.2}Mo_{0.8}O₄"-type phase.

in Table 3 for four composition states, labeled 1–4 in Figure 7.

For the pristine composition Li₃V(MoO₄)₃ (state 1), the smallest degrees of distortions are found and reflect the highest structural stability among all Li_xV(MoO₄)₃ compositions. Face-sharing Li,V(1)O₆ octahedra are more rigid than Li,V(2)O₆ octahedra (see Figure 3), connected via corners and edges only. During oxidation or reduction, the polyhedral distortions increase for all polyhedra. The oxidation is mainly due to the transition $V^{3+} \rightarrow V^{4+}$, whereas two different processes can be discussed during reduction: $V^{3+} \rightarrow V^{2+}$ or $Mo^{6+} \rightarrow Mo^{5+}$. During Li insertion from $x \approx 3$ to $x \approx 4$, the average interatomic distances increase for MoO₄ tetrahedra to 1.87(1) Å from 1.837(7) Å for Mo(1)O₄ and 1.852(9) Å for Mo(2)O₄, which could mean a partial reduction of Mo(VI) to Mo(V). However, simultaneously, the average V,Li-O interatomic bond length becomes shorter. During the following Li extraction down to $x \approx 3$, the polyhedra distortion decrease but do not reach their initial lowest values. The decrease of one V(2)—O bond down to 1.80(2) A in Li_{2.65} $V(MoO_4)_3$ might reflect a tendency of V ions to form a short vanadyl bond

Table 3. Structural Details Obtained from In Situ Synchrotron Diffraction for Li_xV(MoO₄)₃ during the First Discharge/Charge Cycle

$d_{(\text{Li},\text{V(1)-O})}$	d _{(Li,V(2)-O)}	d _{(Mo(1)-O)}	d _{(Mo(2)-O)}
$(\mathring{A} \text{ and } \eta)$	$(\mathring{A} \text{ and } \eta)$	$(\mathring{A} \text{ and } \eta)$	$(\mathring{A} \text{ and } \eta)$
	Li ₃ V(MoO	4) ₃ , 3.2 V	
2.06(1)	2.091(8)	1.804(7)	1.834(10)
$2.006(8) \times 2$	1.927(9)	1.824(7)	1.817(7)
2.00(1)	2.116(6)	1.850(7)	1.847(7)
$1.961(8) \times 2$	2.045(8)	1.870(7)	1.879(10)
	1.919(9)		
	2.156(8)		
$\eta = 0.02$	$\eta = 0.12$	$\eta = 0.04$	$\eta = 0.02$
	Li ₄ V(MoO	₄) ₃ , 1.7 V	
1.81(2)	1.86(2)	1.74(1)	1.84(2)
$2.07(2) \times 2$	1.86(2)	1.85(1)	1.85(1)
2.07(2)	1.86(2)	1.86(1)	1.85(1)
$1.94(2) \times 2$	2.04(2)	2.03(1)	1.95(2)
	2.20(2)		
	2.39(2)		
$\eta = 0.13$	$\eta = 0.26$	$\eta = 0.16$	$\eta = 0.06$
	Li ₃ V(MoO	4)3, 3.7 V	
2.01(2)	1.88(2)	1.83(1)	1.80(1)
$1.97(1) \times 2$	1.90(2)	1.84(1)	1.80(1)
2.13(2)	2.02(2)	1.90(1)	1.895(9)
$1.94(1) \times 2$	2.10(2)	1.90(1)	1.90(1)
	2.14(1)		
	2.20(2)		
$\eta = 0.10$	$\eta = 0.16$	$\eta = 0.04$	$\eta = 0.05$
	Li _{2.65} V(MoC	O ₄) ₃ , 4.5 V	
1.94(3)	1.80(2)	1.82(1)	1.66(2)
$1.87(2) \times 2$	1.87(2)	1.95(1)	1.80(2)
2.16(2)	2.03(2)	1.95(1)	1.90(1)
$1.99(2) \times 2$	2.16(2)	2.00(1)	1.90(1)
	2.28(2)		
	2.28(2)		
$\eta = 0.15$	$\eta = 0.23$	$\eta = 0.09$	$\eta = 0.13$

typical for V⁴⁺. For example, a bond length of \sim 1.64 Å was observed for the α -and β -polymorphs of Na₄VO(PO₄)₂.²⁶ The random distribution of Li ions on the 4c site in Li_xV-(MoO₄)₃ probably disturbs a further decrease of the average (V,Li)–O bond and might be responsible for the lower capacity, in comparison with the theoretical value, corresponding to Li extraction down to $x \approx 2$.

5. XPS Studies. The changes of the electronic structure due to Li insertion and extraction were studied by "quasi in situ" XPS²⁹ (see Figure 11a-c). Although the XPS method represents the electronic structure of the surface region only and is influenced by contaminations or surface effects, a presence of V^{3+} and Mo^{6+} in $Li_xV(MoO_4)_3$ with x = 3, according to the V 2p and Mo 3d emission peak positions, can be concluded, in agreement with reference data in the literature.²³ A shift of the V 2p peak (Figure 11a) toward higher energies for x = 2, as well as the appearance of an additional peak at a lower energy in the Mo3d subspectrum (Figure 11b) for x = 4, unambiguously correspond to an increase in the average V oxidation state after Li extraction and a decrease in the average Mo oxidation state after Li insertion. A slight shift of the V 2p peak toward smaller energies for x = 4 could indicate that a small amount of V ions can be assigned to a formal oxidation state lower than +3. The Mo 3d peaks for x = 4

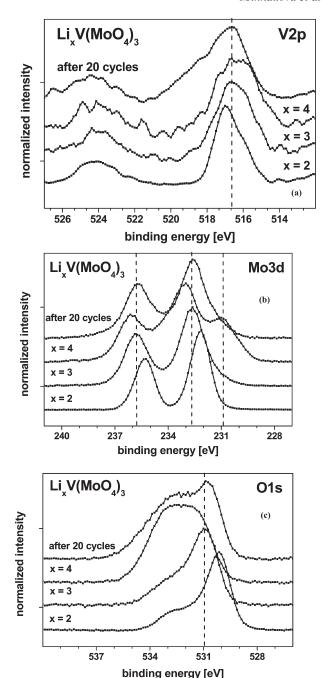


Figure 11. (a) V 2p, (b) Mo 3d, and (c) O 1s core peaks of $\text{Li}_x V(\text{MoO}_4)_3$ (x = 2, 3, 4 and after 20 cycles between 1.4 V and 4.9 V). $\text{Li}_2 V(\text{MoO}_4)_3$ and $\text{Li}_4 V(\text{MoO}_4)_3$ were prepared in electrochemical test cells.

are somewhat broader, in comparison to those for x = 3 (Figure 11b), indicating a change of Mo–O bond strength during Li insertion. Although O 1s peaks could represent a superposition of oxygen contributions from $\text{Li}_x \text{V}(\text{MoO}_4)_3$ and traces of DMC, which was used for sample washing after electrochemical experiments, they became significantly broader and are shifted to higher energies from $\text{Li}_2 \text{V}(\text{MoO}_4)_3$ to $\text{Li}_4 \text{V}(\text{MoO}_4)_3$ (Figure 11c). It corresponds to a strengthening of a covalence Li–O bonding due to partial charge transfer from O ions to Li ions in the channels with an increasing degree of Li occupation on this site. The Mo 3d spectrum of $\text{Li}_3 \text{V}(\text{MoO}_4)_3$ after 20 charge/discharge cycles between 1.4 V and 4.9 V (Figure 4),

⁽²⁹⁾ Oswald, S.; Nikolowski, K.; Ehrenberg, H. Anal. Bioanal. Chem. 2009, 393, 1871–1877.

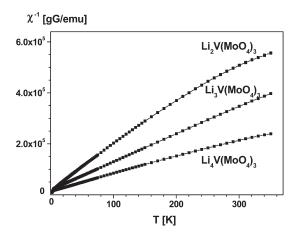


Figure 12. Temperature dependence of the inverse magnetic susceptibility for $\text{Li}_x V(\text{MoO}_4)_3$ (x = 2, 3, 4).

Table 4. Magnetic Properties of $Li_xV(MoO_4)_3$ $(x = 2, 3, 4)^a$

compound	$\begin{array}{l} \chi_0 (\times 10^7 \\ emu/gG) \end{array}$	$\theta\left(\mathbf{K}\right)$	$\mu_{\rm eff}({\rm exp}) \ (\mu_{\rm B})$	temperature range for fit (K)
$\begin{array}{c} Li_2V(MoO_4)_2\\ Li_3V(MoO_4)_3\\ Li_4V(MoO_4)_3 \end{array}$	4.8(8)	-5.4(3)	1.143(9)	10-350
	-0.08(1)	-17.9(1)	2.026(1)	15-350
	-1.6(2)	-19.8(4)	2.55(2)	6-320

 $^a\mathrm{Li_4V(MoO_4)_3}$ was prepared from $\mathrm{Li_3V(MoO_4)_3}$ through the reaction with $n\text{-LiC_4H_9}$, $\mathrm{Li_2V(MoO_4)_3}$ was obtained in the electrochemical test cell. The compositions were confirmed by ICP-OES. The standard deviations in brackets are determined as the limits, for which an up to 10% higher residual is obtained in the least-squares fit than for the optimum fit for eq 1.

followed by a voltage relaxation for 12 h, to reach an equilibrium state, resembles the spectrum of pristine material $\text{Li}_3\text{V}(\text{MoO}_4)_3$ and does not demonstrate a shoulder at $\sim\!231$ eV, excluding any presence of Mo in a lower oxidation state than +6. This confirms the reversibility of the proposed Mo reduction during Li insertion.

6. Magnetic Measurements. According to the magnetic measurements, $\text{Li}_x \text{V}(\text{MoO}_4)_3$ (x=2,3,4) compositions are paramagnetic, down to 1.9 K (see Figure 12). $\text{Li}_4 \text{V}-(\text{MoO}_4)_3$ was prepared from $\text{Li}_3 \text{V}(\text{MoO}_4)_3$ through the reaction with $n\text{-LiC}_4 \text{H}_9$, $\text{Li}_2 \text{V}(\text{MoO}_4)_3$ was obtained in the electrochemical test cell. The compositions were confirmed by ICP-OES. Paramagnetic moments and paramagnetic Curie—Weiss temperatures (θ), calculated from fitting eq 1 to the observed data, are presented in Table 4.

$$\chi(T) = \frac{C}{T - \theta} + \chi_0 \tag{1}$$

Slightly negative values for θ indicate weak antiferromagnetic interactions. With increasing lithium content, they become stronger and the paramagnetic moments larger. By assuming that V^{4+} (3d¹) and V^{3+} (3d²) exist in Li₂V(MoO₄)₃ and Li₃V(MoO₄)₃, respectively, the experimental paramagnetic moments (Table 4) are smaller than the calculated "spin-only" values for a 3d¹ electronic configuration (1.73 μ_B) and a high-spin 3d² electronic configuration (2.83 μ_B). This could be a result of strong antiparallel spin—orbit couplings or an intermediate spin

state for V^{3+} in $Li_3V(MoO_4)_3$. It is known²⁴ that, in vanadium perovskites with $V^{+3}O_6$ octahedra, the orbital magnetic moment is strongly coupled to the spin and reduces the total moment by $\sim 1~\mu_B$. For $Li_4V(MoO_4)_3$, V and Mo ions should contribute to the total paramagnetic moment. According to a very simple ionic model, based on V^{3+} and Mo contributions only, and using the experimental value from $Li_3V(MoO_4)_3$ as an approximation for the V^{3+} paramagnetic moment, the effective paramagnetic moment of Mo is estimated by eq 2 and gives $1.50~\mu_B$.

$$\mu(\text{Mo}) = \sqrt{\mu_{\text{exp}}^2 - \mu^2} (V^{3+})$$
 (2)

This value is smaller than the spin-only value for Mo⁵⁺ (1.73 $\mu_{\rm B}$) and in agreement with a partially reduced oxidation state, in comparison with Mo⁶⁺. In contrast, the existence of V²⁺/Mo⁶⁺ pairs in Li₄V(MoO₄)₃ with only V²⁺ (3d³) and diamagnetic Mo⁶⁺ would give a "spin-only" paramagnetic moment of ~3.8 $\mu_{\rm B}$, which is too high.

Conclusion

Li₃V(MoO₄)₃ is a suitable material for both Li insertion and extraction with preserving the underlying NASI-CON-type crystal structure. Li ions can be topotactically intercalated in Li₃V(MoO₄)₃ forming "Li_xV(MoO₄)₃" with $x \approx 4$ by a chemical route or in an electrochemical test cell. In the first discharge cycle, Li insertion at 1.7 V is accompanied by a partial decomposition of Li₃V(MoO₄)₃ to trigonal Li₂MoO₄ and an unknown phase with a cubic rocksalt-type structure. It is rather improbable that Li₂-MoO₄ participates in the electrochemical processes at this relatively high voltage. A multiphase insertion mechanism of Li in $\text{Li}_x V(\text{MoO}_4)_3$ from x = 3.5 to x = 4 could remain topotactical and be similar to that in Li₃Fe- $(MoO_4)_3$, including the formation of structurally related phases $Li_xV(MoO_4)_3$ with very similar lattice parameters but a different distribution of Li on initially vacant sites. Ex situ neutron diffraction data from partially lithiated $Li_{3+x}V(MoO_4)_3$ materials are nessesary in combination with high resolution in situ synchrotron diffraction studies on Li₃V(MoO₄)₃ after one complete cycle to reveal the details of this mechanism. In contrast to Li₃Fe(MoO₄)₃, the Li insertion in $Li_{3+x}V(MoO_4)_3$ is accompanied mostly by a reduction of Mo⁶⁺ and partially of V³⁺ ions, in agreement with the resulting paramagnetic moments.

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Supporting Information Available: CIF data for $\text{Li}_x V(\text{MoO}_4)_3$. This material is available free of charge via the Internet at http://pubs.acs.org.